



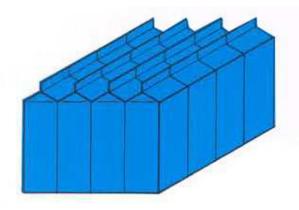
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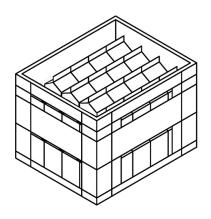
AUTOMATIC CRATE FILLING MACHINE



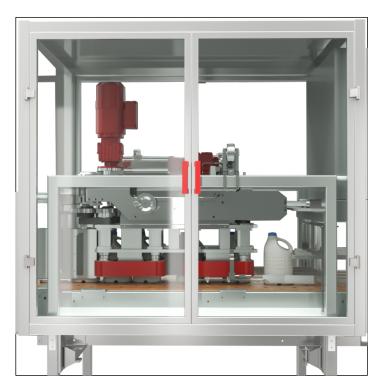
Machine details

Handled products	Gable Top/Brick	
Production	From 6.000 to 14.000 p/h + 20%	
Filled crates format	3x4, 4x4, 2x5, 3x5, 4x5	





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The products, according to their characteristics and operating speed, are stored and composed in the requested configuration in order to be picked up in the desired quantity and subsequently deposited inside the crates.



The single gripping heads are designed and built in accordance with the type of product to be handled and are composed of systems which ensure fast format changes, high capacities and the maximum product care during the various operating phases.

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The machine can be supplied with:

- a supplementary manually interchangeable heads
- special cartons infeed
- full crate orientor
- special fixture to assist during manual pick up head replacement

Technical characteristics

Thanks to its characteristics and to its strong and modular frame in stainless steel, the machine can be employed in any sector: food, chemical, oenologist industry, etc.

Product piling up platform at motorised conveyors in stainless steel, completed with presence crate device.

- Centring conveyor of the products into the cases/crates
- Machine fitted with safety and arrest sensors in all movement sections
- Carton-gripping is pneumatically controlled via special units
- In particular situations are used punches /suction cups or magnetic heads
- It can be fitted with gripping heads with gripping units set in fixed position (fixed heads) or in variable position between them (mobile heads)
- Application of grease lubrication devices

Machine data

Nominal electric power requirement	5 kW • Electric service 3x400V 50Hz N+T
I Omnressed air redilirement	12 Nmc/h Pneumatic service 1/2" G Pipe • Working pressure 6 bar

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Layout example: machine dimensions may vary depending on the application. Property of Mariani S.r.l. Italy. Any copy need to be authorized by Mariani S.r.l. Mariani S.r.l. reserves the right to modify the products to develop its own technology.			T +39 0445 808222 - F +39 0445 808232 info@mariani-it.com - www.mariani-it.com





All the machine controls are in a touch panel on the front side of the machines' shoulders to give an immediate vision of the operation and of the check of the machine.

It is equipped with a series of self controls emergency sensors, for which it is not necessary the protection by the operator.

It can be fitted with fixed or mobil heads.

The machine is designed and built with systems and components of primary quality for the continuous utilization for several working years





Machine layout

