



TRM-80

BOXES AND TRAYS SHRINK WRAPPING MACHINE



The film is sealed by means of a sealing bar with incorporated resistance and then cut with a cold blade.

The shrink tunnel which is designed to handle films with different characteristics, is fully insulated thus guaranteeing high thermic efficiency levels resulting in low energy consumption.



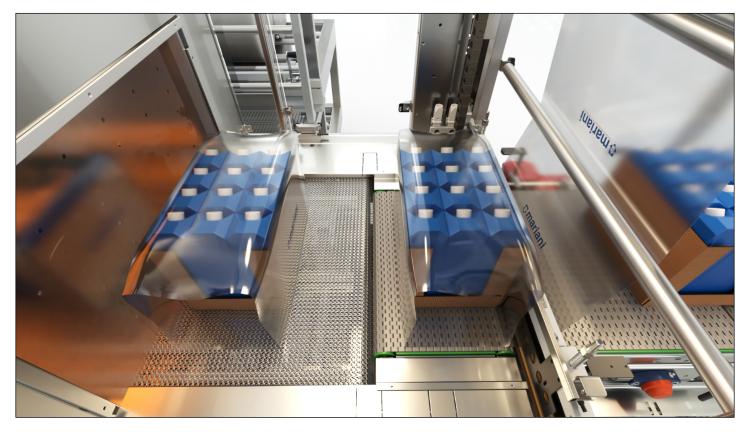




Technical overview







SECONDARY PACKAGING	Cardboard trays/cases with protective shrinked film	
TRAY/CASE FORMAT EXAMPLE	Portion packs: 3x8 - 3x9 - 3x10 Family packs: 2x6 - 3x4	
ОИТРИТ	Portion packs (200-250 cc): 27 ppm Family packs (1.000 cc): 25 ppm	

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Functional characteristics



- Ergonomic design which offers the maximum visibility of the working process and easy operator access;
- · Easy and fast format changeover;
- PLC control unit designed for easy cleaning;
- Structure of the machine in painted steel inox version as optional:
- · Electrical panel in painted steel;
- Film sealing system with sealing bar;
- Operator panel Touch Screen of 12";
- · Bundles cooling fan;
- Compact version with integrated film reel available

Customized options and stainless steel version can be designed upon request

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Machine data

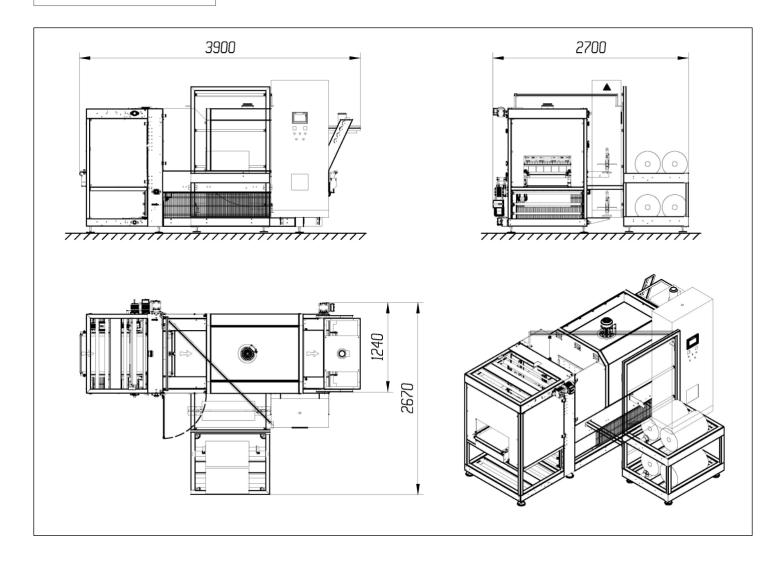


TRM-80 TECHNICAL FEATURES		
FILM	Polythene grade 0,3	
FILM THICKNESS	30-80 μm	
ELECTRICAL CONNECTIONS	Power: 20 Kw - 3x400 V 50 Hz neutral + hearth	
ELECTRICAL CONSUMPTION	Nominal: 13,5 Kw/h - Peak: 20 Kw	
AIR SUPPLY	7 bar minimum, clean, dry	
AIR CONSUMPTION	Medium: 80 nl/min - 290 Nl/h	
OPTIONS	Print film registration - Antistatic system	

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Layout example: machine dimensions may vary depending on the application. Property of Mariani S.r.l. Italy. Any copy need to be authorized by Mariani S.r.l. Mariani S.r.l. reserves the right to modify the products to develop its own technology.

Machine layout







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